



DURO

PLASTOMERIC BITUMINOUS
WATERPROOFING MEMBRANES (APP -5° C)

Reliable waterproofing

GENERAL DESCRIPTION

Plastomeric waterproofing membranes **ESHADURO** are produced from special types of bitumen and selected polymer materials based on propylene (APP). This special composition enables **ESHADURO** to secure reliable and long lasting impermeability.

The selection of the appropriate combination of reinforcement, surface finishing and weight/thickness of the membrane offers a variety of applications and high quality solutions in every problem of waterproofing, like:

- Waterproofing of flat and inclined roofs
- Waterproofing bridge & metal decks
- Re-roofing, refurbishment
- Waterproofing of underground works / Foundations
- Waterproofing of reservoirs (tanks) and canals

CHARACTERISTICS/ADVANTAGES

As a result of their high quality, **ESHADURO** membranes offer the following advantages:

- Resistance to ultraviolet radiation
- Resistance to ageing
- Increased resistance to high temperatures
- Resistance to corrosive environments (acids, inorganic salts, air pollutants, ozone, etc.)
- Advanced weldability to all substrates.

SURFACE FINISH

ESHADURO possible finishes are:

- Mineral chipping in various colors (green-gray, white, red-brown), when exposed to sunlight.
- A thin film of polyethylene for cases where the waterproofing layer is protected by other materials (tiles, concrete, etc.).
- Quartz sand
- Paintable woven polypropylene fabric



REINFORCEMENT

ESHADURO possible reinforcements are:

- Spunbond Polyester (SP) of great durability, which gives the membrane increased resistance to mechanical deformations (cracking, puncture, tearing etc.) and an extended stretching ability.
- High stability composite polyester fabric with embedded glass yarns in order to maximize torching membrane's stability & eliminate "banana" effects
- Composite polyester glass mat giving the membrane isotropic mechanical strength properties
- High quality glass fleece which gives the membrane dimensional stability and fire resistance properties

NORMS/CERTIFICATION

Esha Bituminous membranes comply with EN 13707, EN 13969 and are certified with CE No. 1020-CPD-010021423.

Application to roofs according to EN 13707 and underground structures according to EN 13969.

For all available certificates and certifications please contact Esha Sales Department.



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APPLICATION PROCEDURE

Surface preparation

Before the application of the membrane it is necessary to prepare properly the substrate surface.

- The substrate surface must be thoroughly cleaned so as to remove all dust, loose matter and remaining oils, and be smooth and dry.
- Recommended surface slope: 1.5% minimum.
- The surface must be primed with solvent based **ESHALAC 50S** bituminous varnish or water based **ESHACOAT No1** at a consumption of 0,3 Kg/m².
- As soon as the surface is tack free, the bituminous membrane can be torch applied.

Application of the bituminous membrane

- Membrane application starts from the lowest point of slopes in order to secure unobstructed water flow, when membranes are torched one in parallel to the other.
- The membrane is then rolled and positioned parallel to its adjacent one. It is then rerolled half-way without shifting.
- The bottom surface of the re-rolled part is heated with a propane torch until the bitumen becomes fluid and the membrane is unrolled again to apply evenly on the substrate.
- Longitudinal overlaps must be at least 8 cm while transversal ones must be kept to a minimum of 15 cm.
- Overlapping joints are treated with a metallic lap-joint cylinder in order to apply the optimal pressure in these

demanding areas.

- In multiple layer waterproofing, application of the successive layers follows the same procedure and is done in the same direction as the previous ones. Care is taken so that overlaps do not coincide with those of the previous layer.
- In a ballasted roofing, a well calculated ballast should be placed on an adequate membrane protection layer to avoid damage.

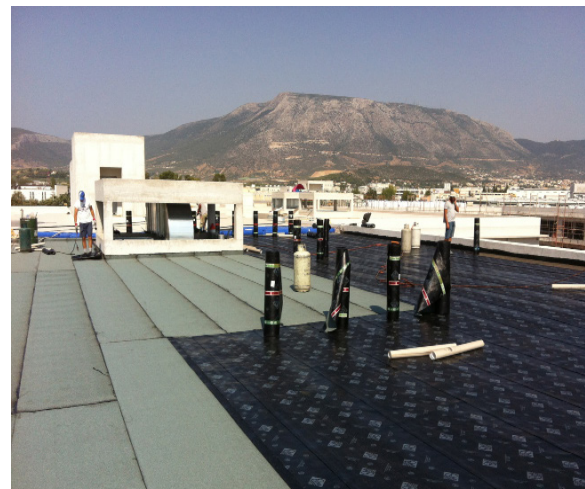
Application notes

- Application temperature should be higher than 5 °C.
- The waterproofing should be carried out by technicians, properly trained and certified in the bituminous membranes application.

For a more detailed description of bituminous waterproofing membranes' application please contact the Esha Sales Department.

STORAGE

Membrane rolls should be stored in their original package, in vertical position, protected from direct sunlight, rain, snow and ice. In cold weather it is recommended that the rolls should be kept at a minimum temperature > 5°C for at least 10 hours before installation.





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TECHNICAL CHARACTERISTICS

Characteristics	Standard	T	Nominal values					Unit
			Glass Fleece	Glass mat combined with polyester	Non woven polyester	Polyester combined with reinforcing glass yarns	Spun Bond Polyester (SP)	
Length	EN 1849-1		10	10	10	10	10	m
Width	EN 1849-1		1	1	1	1	1	m
Upper surface covering	-		PE film/mineral granules/ Quartz sand	PE film/mineral granules/ Quartz sand	PE film/mineral granules/ Quartz sand	PE film/mineral granules/ Quartz sand	PE film/mineral granules/ Quartz sand	---
Bottom surface covering	-		PE film/Quartz sand	PE film/Quartz sand	PE film/Quartz sand	PE film/Quartz sand	PE film/Quartz sand	---
Thickness	EN 1849-1	±0,2	2.5-4.5	2.5-4.5	2.5-4.5	2.5-4.5	2.5-4.5	mm
Weight	EN 1849-1	±10%	2.5-6	2.5-6	2.5-6	2.5-6	2.5-6	kg/m ²
Type	-		Plastomeric (APP)	Plastomeric (APP)	Plastomeric (APP)	Plastomeric (APP)	Plastomeric (APP)	---
Softening Point	EN 1427	≥	145	145	145	145	145	°C
Penetration at 25 °C	EN 1426	± 5	27	27	27	27	27	dmm
Antiroot Agent			-	-	-	-	-	
Tensile strength L/T	EN 12311-1	± 20%	320/220	650/650	480/350	550/400	850/600	N/50mm
Elongation L/T	EN 12311-1	± 15%	2/2	4/4	35/50	40/55	40/55	%
Tear resistance L/T	ASTM D4073-94	± 15%	100/200	300/300	240/380	280/430	300/450	N
Static puncture resistance (concrete)	EN 12730/UEAtc MOAT27		L2 (7-15)	L2 (7-15)	L3 (15-25)	L3 (15-25)	L3 (15-25)	kg
Dynamic puncture resistance (concrete)	EN 12691/UEAtc MOAT27		I2	I2	I3	I3	I3	Φ 8mm
Flexibility at low temperatures	EN 1109	± 3	-5	-5	-5	-5	-5	°C
Water tightness (72h)	UEAtc/EN 1928		Passed	Passed	Passed	Passed	Passed	
Vapor permeability coefficient	EN 1931	≥	20000	20000	20000	20000	20000	---
Heat resistance	EN 1110	≥	115	115	115	115	115	°C
Reaction to fire	EN 13501-1		F	F	F	F	F	---
Dimensional stability L/T	EN 1107-1	≤	-0.1/+0.1	-0.1/+0.1	-0.15/+0.1	-0.15/+0.1	-0.4/+0.3	%
Thermal conductivity			0.2	0.2	0.2	0.2	0.2	W/mK

Tolerances in the nominal values are in accordance with respective standards. Producer reserves the right to modify the properties of his products.

The information contained in this leaflet is, to the best of our knowledge, true and reliable and is supported by the present state of our knowledge. According to the care taken and the method of application, upon which we have no influence, the values are subject to divergence. Therefore for best results, prior to use, an application test should be made by the user under his own processing conditions.

Alfa-Alfa Energy S.A.
ATHENS/CENTRAL OFFICES-FACTORY: Aspropyrgos Beach, 193 00 Aspropyrgos, Attica
T +30 2105518700, F +30 2105572974 | THESSALONIKI/OFFICES-WAREHOUSE: 18 Epirou
Street, 570 09 Kalochori, T +30 2310783725, F +30 2310783326 |
www.esha.gr • sales@esha.gr

